



COUNCIL FOR LEATHER EXPORTS

Minutes of Pre-Bid Meeting held on 27th February 2017 (Monday) at CLE Head Office, Chennai

Tender Notice No. CLE-HO/ASIDE/CFC-M/2016-17 dated 31.1.2017

Notification No. CLE-HO/ASIDE/CFC-M/2016-17 dated 21.2.2017

Name of Work: *Appointment of Contractor for Supply, Installation and Commissioning of Machinery and Equipment for Common Facility Centre at Melvisharam*

1. There shall be no further extension of time. The last date for submission of sealed bids is 3rd March 2017 (Friday) upto 3.00 pm at CLE, Chennai.
2. Considering the request from bidders and recommendation by M/s.VISHTAN CFC, to ensure wider participation, it shall be considered that the Average Annual Financial Turnover shall be as follows:
 - 30 % of estimated amount of quoted machinery / equipment for Indian suppliers and
 - 5 % of estimated amount of quoted machinery / equipment for overseas suppliers.(Estimated Amount of Machinery/Equipment is given in Page 25 of Volume-I)
3. Payment Terms of 90 % L.C for supply and 5 % L.C valid for the period of six months (from date of Commissioning) and 5 % L.C. valid for the period of 14 months (from date of Commissioning) may also be considered by the Council.
4. The insurance of the machinery/equipment from the overseas supplier will be upto Chennai port as mentioned by their Indian agents. After the inspection in the port , the insurance of the machinery/equipment will be covered by the agent locally from Chennai to the site at Melvisharam and same will be reimbursed by the CLE at actual.

5. The transportation charges for the machinery/equipment from port to the site at Melvisharam shall be paid by CLE at actual upon the submission of the freight bill.
6. As it is the Performance Security Deposit shall remain as mentioned in Clause 31 of Instruction to Tenderers.
7. Bank Guarantee shall be released to the contractor as follows:- 5% after expiry of 6 months (from date of Commissioning) and 5% after expiry of 14 months (from date of Commissioning).
8. The bidders were advised to quote the taxes separately. The contractor shall be entitled to variation in tax structure (if any).
9. It was also informed to the bidders that there shall be Main Cover in which Cover 1 - Technical Bids (which includes EMD, documents called for, Income Tax return for last three financial years and Balance Sheet for the last three financial years, Bank Solvency Certificate, Technical Details and Specifications, Catalogues etc.,) and Cover 2 - Financial Bid original shall be submitted before the deadline at CLE Head Office, Chennai duly signed in all pages affixing the seal of the company / firm with authorized signatory. Keeping EMD in Cover 2 – Financial Bid by mistake shall lead to disqualification.
10. Following are the Technical Specifications of Machinery and Equipment after amendment :-

S. No.,	Name of the equipment	Purpose of the Equipment	Specifications	Quantity required	Acceptable Makes
9.A.	Roller coater	The machine is used for applying finish formulation on the crust leather	<p>Roller coater of working width 2000 mm having the following features:</p> <ul style="list-style-type: none"> • Monolithic steel structure • Automatic roller changing device up to 3 rollers • Variable speed from 3 to 100 m/min for the engraved roller • Photoengraved design roller • Double diaphragm pigment pump • Piston pigment pump • Pigment stainless steel recycling trays • Grooved wheels and guide rails • Doctor blade holder complete with blade • Roller unit for detaching leather from the engraved roller • Driving unit of doctor blade with smooth and continuous movement by pneumatic • Pipe system for pigment distribution and washing of the engraved roller directly fastened to the doctor blade • Pigment mixing device for thick chemicals, directly fastened to the doctor blade holder • Electronic control of the speed of the engraved roller and conveyor belt, with digital display on the control panel • adjustment of the working thickness with electronic control and digital display on the control panel • Belt geometry automatically changed according to the type of finishing and leather being processed • Conveyor belt driving group located on the outer roller to eliminate any vibration of the rubber conveyor • Pressure roller scraping blade to keep the inside of the belt perfectly clean • Fast and easy conveyor belt replacement from the front of the machine • Conveyor belt stainless steel washing tray, with automatic positioning of the cleaning brush and conveyor belt scraper • Complete access to all functions of the machine, visualization and sent of various parameters through a programmable logic controller • Drip collector at rubber-coated belt outlet • Spreader: feeding unit for soft leather 	1	Italy / Korea

			<ul style="list-style-type: none"> • Roller unit for detaching soft skins from the rubber belt • Lifiable linking conveyor 		
9.B.	Drier for Roller Coater		<p>The Specification for Drier for Roller Coater are:</p> <ul style="list-style-type: none"> • Tunnel driers heated by thermic fluid heater and solar hot air • 5 Chamber Drier of width 2000 mm 	1	India
10.	Automatic spraying machine	The machine is required to fine tune the colour and touch	<p>Automatic spray machine of working width 2700 mm, having following features:</p> <ul style="list-style-type: none"> • parts in contact with water should be completely in stainless steel (internal chutes and part of the exhausters) • water recycling system operated by an electropump • easy cleaning and maintenance operations on the suction side and easy access to the recycled water collecting tank • reduced cabinet dimensions even maintaining unchanged the gun rotating diameter to a ratio of 1.41 • three colour distribution circuits (one is spare) and two air distribution circuits; • possibility to fit 8, 8 + 8, 12 or 12 + 12 spray guns of any type. The installation of 12 or 12 + 12 guns allows to reduce the gun rotating speed with advantages in terms of finishing quality, reduction of pigment consumption and, consequently, lower emission of polluting dusts; • adjustment of the carousel rotating speed by means of an electronic control system allowing to adjust and control the gun rotating speed easily; • pigment economizer; • easy cleaning and maintenance of guns, passing close to the edge of the cabinet control side; • possibility to recover all the pigment left inside the pipes, sucking it through the pigment feeding pump (simple recovery); • the windows on the cabinet control side are equipped with a safety device that almost instantaneously stops down the gun carousel in case the front windows are opened. • HVLP spray guns • Complete exhaust lines including blowers, scrubber, water recycling system • Tunnel driers heated by thermic fluid heater and solar hot air • 5 Chamber, width 2700 mm 	1	India

12.A.	Finished Leather Measuring machine	The machine is used to measure the area of the crust or finished leather	<p>3000-mm wide suitable for finished leather and crust.</p> <ul style="list-style-type: none"> • The incidence of ambient light is much reduced which improve precision and allows the machine to work well even in brighter light • Independence of tube light failure. • Capability to measure thin transparent leather accurately. • Conveyor model • Accuracy 0.1 decimetre • Stamping system • Printer 	1	India
12.B.	Wetblue Measuring Machine	The machine is used to measure the area of Wetblue leather	<p>3000-mm wide suitable for Wetblue.</p> <ul style="list-style-type: none"> • The incidence of ambient light is much reduced which improve precision and allows the machine to work well even in brighter light • Independence of tube light failure. • Capability to measure thin transparent leather accurately. • Accuracy 0.1 decimetre • Single Flat Black Belt • Structure made out of Stainless Steel 316 Grade • Printer 	1	India
